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<b>Environmental work</b>	Certified management systems in accordance with ISO 9001:2000 and ISO 14001:2004.		

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## High Build Polyester coated steel plate

### Declaration of contents

High Build Polyester coated steel plate in conformity in SS-EN 10169-1:2004, SS-EN 10169-2:2004 and SS-EN 10346:2009.

### Recycled material

Contains around 20 % recycled material.

### Surface coating

Top coat Front side 50 µm  
Type: Polyester  
Reverse side 8-10 µm  
Type: Polyester or Epoxy

### Metal coating

Total coating on both sides  
Zinc coating: 275-350 g/m<sup>2</sup>

### Dimensions

Thickness: 0,40-1,03 mm

### Raw material origin

The purchase is mainly made from mills within the EU.

### Production

#### Energy consumption and emission

Electricity is used for operating the production machinery and internal transports. Natural gas is heating the production premises. The total electricity consumption is 9,95 kWh per produced ton.

No emission to water or air.

### Distribution of finished product

#### Production locality

Grevie, Sweden

#### Distribution

The product is mainly carried by long distance truck.

#### Packaging

The product is normally packaged with combinations of polyethylene film, paper, board, steel sheet/ring, steel/plastic straps and pallet depending on the destination and the customer's requirements. Some of the packaging can be reused, while the remainder is sorted at source and is returned for recycling.

### The Construction phase

No environmental influence

#### Maintenance

Maintenance as cleaning and washing may be necessary to preserve the steel surface and appearance of the corrosion resistant properties.

The plate surface can be influenced by the surrounding environment.

#### Material recovery

The steel plate can be recycled. Utilized waste from building, maintenance and demolition work and workshops should be separated and returned to the steel industry through the scrap trade.

### Working Environment

With conventional use the steel plate doesn't involve any health risks. Respiratory protection should be used when grinding and welding.